### Reducing the Carbon Footprint of Concrete with CO<sub>2</sub> Utilization

Carbon Negative Technology Innovations Fighting Climate Change

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#### **CHRISTIE GAMBLE**

Senior Director Sustainability cgamble@carboncure.com



## **Did You Know?**

Embodied carbon is expected to account for nearly 50% of the carbon footprint of new construction. Concrete is typically the largest contributor to embodied carbon on a project.



### What is CarbonCure?

CO<sub>2</sub> Utilization in Concrete

CarbonCure's mission is to reduce **500 megatonnes of CO<sub>2</sub>** emissions annually. That's equivalent to taking over **100 million cars** off the road every year.





### What is CarbonCure?

CO<sub>2</sub> Utilization in Concrete

CarbonCure's technology beneficially repurposes carbon dioxide to reduce the carbon footprint of concrete without compromising concrete performance.



### **CarbonCure Concrete Impact**



Operating at **300+ Concrete Plants** 



Used in **8,000,000+ yd<sup>3</sup> of concrete** 



Resulting in **100,000+ tonnes CO<sub>2</sub> saved** 

### لحي

Compliance with ASTM C494 Type S







### **How it works**

Seamless retrofit technology that integrates with existing concrete operations





#### Collection

CO<sub>2</sub> is collected from large emitters and purified by industrial gas suppliers

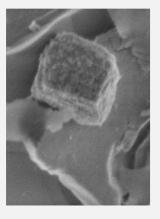
#### Delivery

The CO<sub>2</sub> is delivered to concrete plants by gas suppliers and stored in pressurized tanks



#### Injection

CarbonCure's technology delivers a precise, automated dosage of CO<sub>2</sub> into mixing concrete



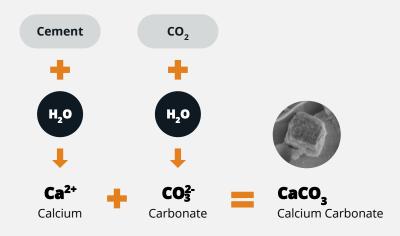
#### Mineralization

The CO<sub>2</sub> converts into nano-minerals that become permanently embedded in the concrete



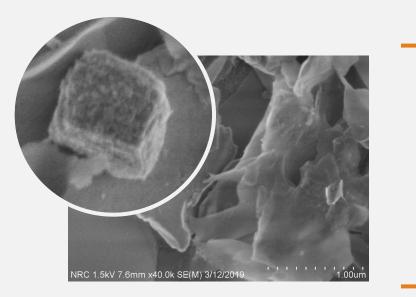


# What Happens When CO<sub>2</sub> is Injected?



- Reverse calcination reaction occurs
- CO<sub>2</sub> converts into CaCO<sub>3</sub> (solid limestone)

### **Converting CO<sub>2</sub> to a Mineral**



#### **Carbonate product formed** about 400 nm dimension

#### Nano-calcium carbonate

**particles** act as nucleation sites for hydration. Compressive strength benefits arise from this interaction, enabling concrete producers to reduce cementitious content.





### CO<sub>2</sub> has a Neutral Impact on...

#### **Fresh Properties**

#### **Hardened Properties**

- Setting time
- Workability/slump
- Concrete pumping
- Air content
- Temperature
- Finishing

- Freeze-thaw
- pH
- Density
- Durability
- Color
- Texture

*Note:* Peer reviewed papers are available to support the above information at carboncure.com.



### CarbonCure for Ready Mix How Much CO<sub>2</sub> Can Be Saved?

**20-35 Ibs**  $CO_2$  saved per yd<sup>3</sup>

 $CO_2$  saved =  $CO_2$  mineralized +  $CO_2$  avoided by reducing cement

### **Reference Projects**



Atlanta, GA – 725 Ponce Concrete Producer: Thomas Concrete CO<sub>2</sub> Saved: 1,500,000 lbs



Mountain View, CA – LinkedIn Campus Concrete Producer: Central Concrete CO<sub>2</sub> Saved: 240,000 lbs



Indianapolis, IN – Infosys Innovation Hub Concrete Producer: Irving Materials CO<sub>2</sub> Saved: 240,000 lbs



Calgary, AB – East Deicing Apron Owner: YYC Calgary International Airport CO<sub>2</sub> Saved: 352,740 lbs (160 tonnes)



Chicago, IL - McDonald's Flagship Concrete Producer: Ozinga CO<sub>2</sub> Saved: 30,000 lbs



Lebanon, TN – Cedar Creek Distribution Concrete Producer: Irving Materials CO<sub>2</sub> Saved: 140,000 lbs



Atlanta, GA – Georgia Aquarium Concrete Producer: Thomas Concrete CO<sub>2</sub> Saved: 330,000 lbs



Arlington, VA – Amazon HQ2 Concrete Producer: Miller & Long CO<sub>2</sub> Savings (est.) : 2,500,000 lbs



#### **Reference Project:**

### Kapolei Interchange - Honolulu, HI

#### **Concrete paving, Department of Transportation highway**

"I am pleased to see HDOT moving ahead with CarbonCure, local concrete companies, and Hawaii Gas to reduce the levels of carbon dioxide emitted during the construction process."

**David Ige** Governor of The State of Hawai'i Supplier: Island Ready Mix

**Specifier** Hawaii Department of Transportation

**Project Size:** 150 cubic yards

**CO<sub>2</sub> Savings Equivalent:** 1,500 lbs





### **The Future of Carbon Utilization**



# **Build for the Future. Build with CarbonCure.**

**CHRISTIE GAMBLE** Senior Director Sustainability cgamble@carboncure.com



www.carboncure.com @CarbonCure in CarbonCure-Technologies CarbonCure.Technologies

